COLOR SELECTION:
60 RED OXIDE, 61 GRAY, 62 BLACK, 63 CAT YELLOW, 67 WHITE, 68 SAFETY BLUE, 70 GREEN, 71 SAFETY YELLOW, 72 SAFETY RED, 95 TAN

PRODUCT DESCRIPTION:

ZERO-RUST® is a high solids, low VOC phenolic-modified alkyd coating which controls rust and corrosion by putting down an impermeable barrier at the steel level. ZERO-RUST® is a single package, air dry, direct to metal coating which contains no lead or isocyanates.

PRODUCT USES:

Perfect for new and old steel, rusty surfaces and partially rusted, partially painted surfaces. ZERO-RUST® is not recommended for submersion applications. ZERO-RUST® is not recommended for use on galvanized steel without first applying a wash primer.

SURFACE PREPARATION:

FOR COMPLETE PROCEDURES REFER TO THE APPLICATION GUIDE.

GENERAL – Sandblasting is not required. All surfaces must be cleaned to remove dirt, oil, grease, silicone and any other contaminants. Remove all loose rust. As with any paint product, a direct relationship exists between surface preparation and product performance.

METHOD OF APPLICATION:

MIX THOROUGHLY BEFORE USING. Apply with brush, roll or spray. Application with airless spray equipment requires no thinning and can be done directly from the can.
DIRECTIONS FOR USE:  MIX THOROUGHLY BEFORE USING!

For best results apply two coats at 3 mils of wet film per coat allowing the product to flash a minimum of 20 minutes between coats. This will yield a total dry film thickness of approximately 3 mils which is necessary for optimum corrosion protection.

DRY TIME:

Drying times will vary greatly depending on applied film thickness, thinning, air movement, flash time between coats, relative humidity and temperature. ZERO-RUST® dries to the touch in 30 minutes and is tack free within one hour with proper application and when dried at 70°F and 50% relative humidity. Do not over apply. Excess film will extend dry times dramatically and waste material with no improvement in corrosion resistance. To insure proper film thickness, measure with a wet film gauge.

THINNING AND CLEANUP:

Recommended thinners – Always use VOC exempt solvents to thin. Reductions up to 20% by volume may be necessary depending on application equipment used.

Cleanup and Disposal – Always use VOC exempt solvent to clean equipment.

PHYSICAL DATA: (Typical for all)

<table>
<thead>
<tr>
<th>Property</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solids by Weight</td>
<td>60-70%</td>
</tr>
<tr>
<td>Solids by Volume</td>
<td>43-55%</td>
</tr>
<tr>
<td>Weight per Gallon</td>
<td>10.6 – 11.6 pounds/gallon</td>
</tr>
<tr>
<td>Viscosity</td>
<td>75-83 KU</td>
</tr>
<tr>
<td>Maximum Coating VOC</td>
<td>250 grams/liter – Automotive Refinish</td>
</tr>
<tr>
<td></td>
<td>340 grams/liter – Industrial Maintenance</td>
</tr>
<tr>
<td></td>
<td>340 grams/liter – High Performance</td>
</tr>
</tbody>
</table>

COVERAGE:

280-300 square feet per gallon at recommended 3 mils dry film thickness.

AVAILABLE SIZES:

ZERO-RUST® is available in 12 oz Aerosols, Quarts, Gallons and 5 Gallon pails.

ZERO-RUST® is a registered trademark of Amteco Inc.

AMTECO, INC. – P.O. BOX 9 – PACIFIC, MO 63069 – 800-969-4811